

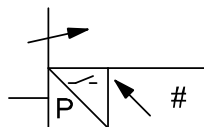
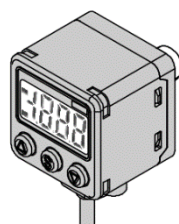


ORIGINAL INSTRUCTIONS

Instruction Manual

Digital Pressure Switch

Series ZSE80(F) / ISE80(H)



The intended use of this digital pressure switch is to measure, monitor and display pressure and to provide an output signal.

1 Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)⁽¹⁾, and other safety regulations.

⁽¹⁾ ISO 4414: Pneumatic fluid power - General rules relating to systems.
ISO 4413: Hydraulic fluid power - General rules relating to systems.
IEC 60204-1: Safety of machinery - Electrical equipment of machines. (Part 1: General requirements)
ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1: Robots.

- Refer to product catalogue, Operation Manual and Handling Precautions for SMC Products for additional information.
- Keep this manual in a safe place for future reference.

	Caution	Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
	Warning	Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.
	Danger	Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

Warning

- Always ensure compliance with relevant safety laws and standards.**
- All work must be carried out in a safe manner by a qualified person in compliance with applicable national regulations.
- This product is class A equipment intended for use in an industrial environment. There may be potential difficulties in ensuring electromagnetic compatibility in other environments due to conducted or radiated disturbances.
- Otherwise electric shock, malfunction or product damage can result.
- Refer to the operation manual on the SMC website (URL: <https://www.smcworld.com>) for more safety instructions.

2 Specifications

2.1 General specifications

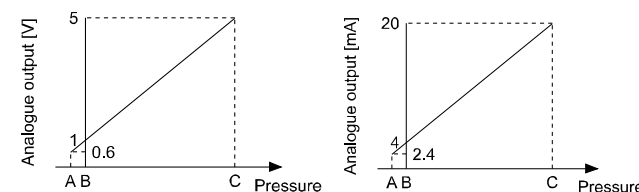
Model No.	ISE80 positive	ISE80H positive	ZSE80 vacuum	ZSE80F compound
Rated pressure range	-0.1 to 1 MPa	-0.1 to 2 MPa	0 to -101 kPa	-100 to 100 kPa
Set pressure range	-0.105 to 1.1 MPa	-0.105 to 2.2 MPa	10 to -111 kPa	-110 to 110 kPa
Withstand pressure	2 MPa	4 MPa	500 kPa	
Setting and display resolution	0.001 MPa	0.001 MPa (1.999 MPa) 0.01 MPa (2.00 to 2.20 MPa)	0.1 kPa	
Port material	Pressure sensor: SUS630, Fitting: SUS304			
Applicable Fluid	Fluid which has no corrosive effect on SUS630, SUS304			
Connection port	R1/4, NPT1/4, G1/4, URJ1/4, TSJ1/4, Rc1/8 Piping direction: Rear or Bottom			
Power supply voltage	12 to 24 VDC $\pm 10\%$ with 10% voltage ripple or less			
Current consumption	45 mA or less			
Protection	Protected against reverse connection			
Switch output	NPN1 output, NPN2 output, PNP1 output, PNP2 output			
Max. load current	80 mA			
Max. applied voltage	28 V (NPN output)			
Residual voltage	1 V or less (80 mA load current)			
Response time	2.5 ms (with anti-chatter function: 20, 100, 500, 1000, 2000 ms selectable)			
Short circuit protection	Provided			
Repeatability	$\pm 0.2\%$ F.S. ± 1 digit			
Hysteresis	0 to variable			
Analogue output	Output voltage	0.6 to 5 V $\pm 2.5\%$ F.S.	0.8 to 5V $\pm 2.5\%$ F.S.	1 to 5V $\pm 2.5\%$ F.S.
	Linearity	$\pm 1\%$ F.S.		
	Impedance	Approx. 1 k Ω		
Current output	Output current	2.4 to 20 mA $\pm 2.5\%$ F.S.	3.2 to 20 mA $\pm 2.5\%$ F.S.	4 to 20 mA $\pm 2.5\%$ F.S.
	Linearity	$\pm 1\%$ F.S.		
	Load impedance	Max. load impedance: 300 Ω (at 12 V) : 600 Ω (at 24 V) Min. load impedance: 50 Ω		
Auto shift input	Non-voltage input (reed or solid state), Low level 0.4 V or less, input times 5 ms or more			
Display	3 1/2 digits, 7-segment display, dual-colour display (red/green)			
Display accuracy	$\pm 2\%$ F.S. ± 1 digit (at 25 $\pm 3^\circ\text{C}$)			
Indicator LED	OUT1/OUT2: ON when LED is ON (Orange)			
Functions	Anti-chatter function, Zero clear, Key lock, Auto pre-set, Display unit selection, Power saving mode, Auto shift			
Environment	Enclosure	IP65		
	Ambient Temperature	Operation: 0 to 50 $^\circ\text{C}$, Storage: -10 to 60 $^\circ\text{C}$ (no condensation or freezing)		
	Ambient Humidity	Operation, Storage: 35 to 85% RH (no condensation)		
Withstand voltage	250 VAC for 1 minute between wires and case			
Insulation resistance	2 M Ω or more (50 VDC mega) between wires and case			
Temp. characteristics	$\pm 3\%$ F.S. (25 $^\circ\text{C}$ ambient temperature)			
Lead wire	Oil resistant vinyl cabtyre cable 3 cores (N,P) $\phi 3.5$, 2 m 4 cores (A,B) conductor: 0.15 mm ² (AWG26) 5 cores (R,T,S,V) insulator: 0.95 mm			

2 Specifications (continued)

2.2 Piping / Weight specifications

Model No.	O2	N02	F02	C01	A2	B2
Port size	R1/4	NPT1/4	G1/4	Rc1/8	URJ1/4	TSJ1/4
Weight (bottom ported)	117 g	118 g	-	114 g	120 g	111 g
Weight (rear ported)	89 g	90 g	86 g	86 g	92 g	83 g
Leakage	1x10 ⁻⁵ Pa.m ³ /s			1x10 ⁻¹⁰ Pa.m ³ /s		

2.3 Analogue output specifications



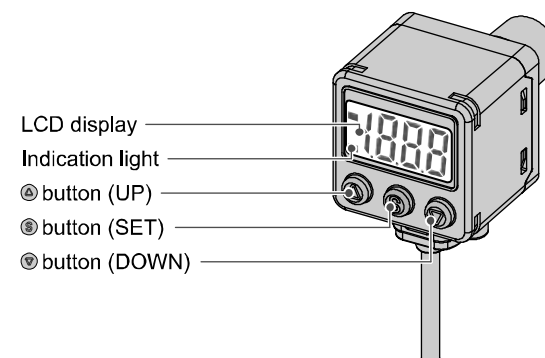
Range	Rated pressure range	A	B	C
Vacuum	0.0 to -101.0 kPa	-	0	-101 kPa
Compound	-100.0 kPa to 100.0 kPa	-	-100 kPa	100 kPa
Positive pressure	-0.100 to 1.000 MPa	-0.1 MPa	0	1 MPa
	-0.100 to 2.00 MPa	-0.1 MPa*	0	2 Mpa

*: Analogue output is 0.8 [V] or 3.2 [mA] at the pressure A.

Warning

- Special products (-X) might have specifications different from those shown in the specifications section. Contact SMC for specific drawings.

3 Name and function of parts



Indicator LED (Orange LED): Displays the switch output condition.

LCD display: Displays the current status of pressure, setting mode, selected indication unit and error code.

Four display modes can be selected: display always in red or green, or display changing from green to red, or red to green, according to the output status.

button (UP): Selects the mode or increases the ON/OFF set value. Press this button to change to the peak display mode.

button (DOWN): Selects the mode or decreases the ON/OFF set value. Press this button to change to the bottom display mode.

button (SET): Press this button to change to another mode and to set a value.

4 Installation

4.1 Installation

Warning

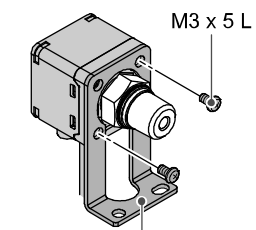
- Do not install the product unless the safety instructions have been read and understood.
- When the product is to be mounted in a place where water and dust splashes occur, insert a tube (O.D $\phi 4$ mm, I.D $\phi 2.5$ mm) into the atmospheric vent port of the product.

4.1.1 Mounting with bracket

- Mount the bracket to the product with the mounting screws M3 x 5L (2 pcs.) supplied, then set the product in the required position.
- *: The required tightening torque is 0.5 to 0.7 N·m.

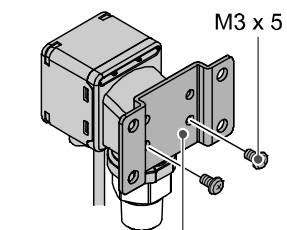
Rear Piping

Bracket (Part No.: ZS-24-A / ZS-24-D)



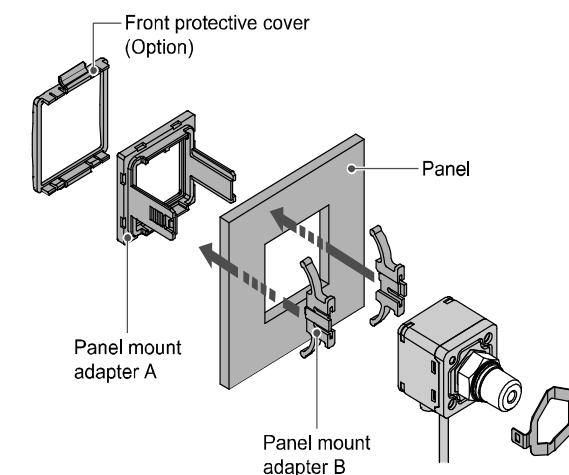
Bottom Piping

Bracket (Part No.: ZS-35-A)



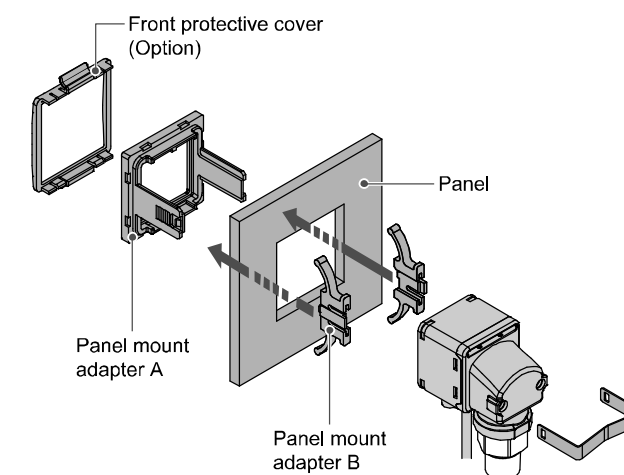
4.1.2 Mounting with panel mount adapter – Rear Piping

- Panel mount adapter (Part No.: ZS-35-C)
- Panel mount adapter + Front protective cover (Part No.: ZS-35-F).



4.1.3 Mounting with panel mount adapter – Bottom Piping

- Panel mount adapter (Part No.: ZS-35-B)
- Panel mount adapter + Front protective cover (Part No.: ZS-35-E).



4 Installation (continued)

4.2 Environment

Warning

- Do not use in an environment where corrosive gases, chemicals, salt water or steam are present.
- Do not use in an explosive atmosphere.
- Do not expose to direct sunlight. Use a suitable protective cover.
- Do not install in a location subject to vibration or impact. Check the product specifications.
- Do not mount in a location exposed to radiant heat.
- Do not use the product in a place where electrical static charge will be a problem. It can cause the error and damage to the system.

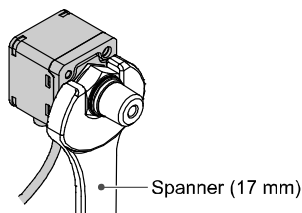
4.3 Piping

Caution

- Before piping make sure to clean up chips, cutting oil, dust etc.
- When installing piping or fittings, ensure sealant material does not enter inside the port. When using seal tape, leave 1 thread exposed on the end of the pipe/fitting.
- Tighten fittings to the specified tightening torque.

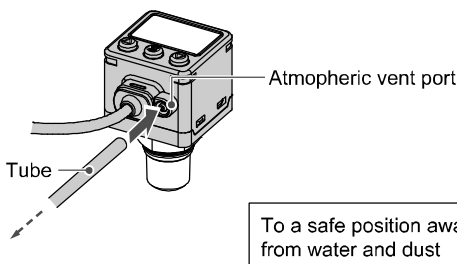
4.3.1 Connection using screw type fitting

- Connect suitable piping to the port.
- To connect the hexagon socket head plug or fitting to the pressure port, hold the hexagon part of the pressure port with a suitable spanner.
- The required tightening torque is 12 to 14 N·m.



4.4 Vent Tube attachment

- When the product is used in a place where water and dust splashes may occur, insert a tube into the atmospheric vent port, and route the other end of the tube to a safe place away from water and dust.



- Insert the tube into the atmospheric vent port until it bottoms out. SMC TU0425 (polyurethane, O.D φ4, I.D φ2.5) is a suitable tubing.

4.5 Lubrication

Caution

- SMC products have been lubricated for life at manufacture, and do not require lubrication in service.
- If a lubricant is used in the system, use turbine oil Class 1 (no additive), ISO VG32. Once lubricant is used in the system, lubrication must be continued because the original lubricant applied during manufacturing will be washed away.

5 Wiring

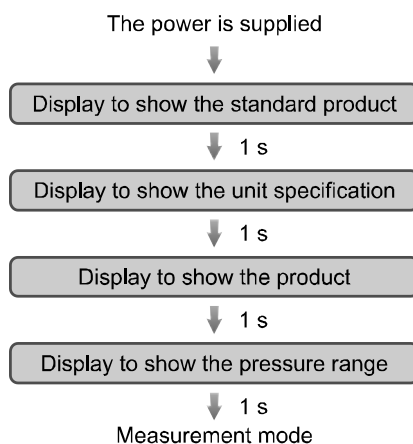
5.1 Wiring connections

- Connections should be made with the power supply turned off.
- Use a separate route for the product wiring and any power or high voltage wiring. Otherwise, malfunction may result due to noise.
- If a commercially available switching power supply is used, be sure to ground the frame ground (FG) terminal. If the switching power supply is connected for use, switching noise will be superimposed and it will not be able to meet the product specifications. In that case, insert a noise filter such as a line noise filter/ferrite between the switching power supplies or change the switching power supply to a series power supply.

6 Pressure Setting

6.1 Measurement mode

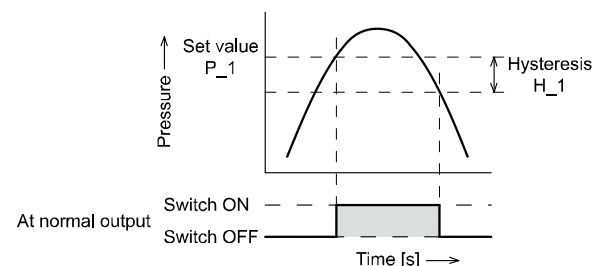
The measurement mode is the condition where the pressure is detected and displayed, and the switch function is operating. This is the basic mode, and other modes should be selected for setting changes and other function settings.



Setting the ON and OFF points of the Pressure switch.

Operation

When the pressure exceeds the set point, the Pressure switch will be turned ON. When the pressure falls below the set point by the amount of hysteresis or more, the Pressure switch will be turned OFF. The default setting of the Pressure switch is adjusted to be turned on at the central value between atmospheric pressure and the upper limit of rated pressure range, and turned off when the pressure decreases by 5% of the span between atmospheric pressure and the upper limit of rated pressure range. If this condition, shown below, is acceptable, then keep these settings.



6.2 Operation

[Hysteresis mode]

- Press the **S** button once in measurement mode.



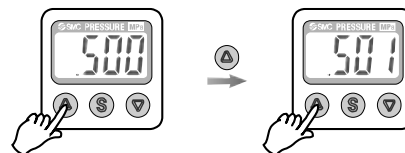
- [P_1] or [n_1] and the set value are displayed in turn.

6 Pressure Setting (continued)

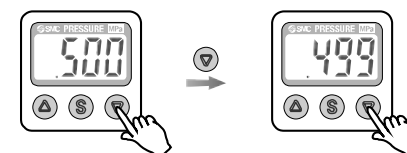


- Press the **Δ** or **▽** button to change the set value. The **Δ** button is to increase and the **▽** button is to decrease.

- Press the **Δ** button once to increase by one digit, and press it continuously to keep increasing the set value.



- Press the **▽** button once to decrease by one digit, and press it continuously to keep decreasing the set value.



- Press the **S** button to finish the setting.

For models with 2 outputs, [P_2] or [n_2] will be displayed. Set as above.

The Pressure switch operates within a set pressure range (from P1L to P1H) during window comparator mode. Set P1L (switch lower limit) and P1H (switch upper limit) with the setting procedure above.

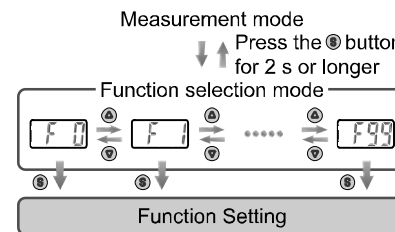
(When reversed output is selected, [n1L] and [n1H] are displayed.)

Zero clear of Display

The display is reset to zero when the **Δ** and **▽** buttons are pressed simultaneously for 1 second. For the first operation, always perform zero clear with no pressure applied.

7 Function Setting

In measurement mode, press the **S** button for 2 seconds or longer to display [F 0]. Select to display the function to be changed, [F ##]. Press the **S** button for 2 seconds or longer in function selection mode to return to measurement mode.



*: Some functions are not available depending on part number. All functions are displayed with [F ##] followed by the function description. If a function is not available, the function is displayed as [---].

7 Function Setting (continued)

7.1 Default Function settings

At the time of shipment, the following settings are provided. If this condition is acceptable, then keep these settings. To change the settings, enter function selection mode.

- [F 0] Unit selection function.

Unit specification	Model	Default setting
Nil or M	ISE80(H)	MPa
	ZSE80(F)	kPa
P	ISE80(H)	psi
	ZSE80(F)	

- [F 1] Setting of OUT1

Item	Description	Default setting
Output mode	Select hysteresis mode or window comparator mode.	Hysteresis mode
Reversed output	Select reversed output.	Normal output
Pressure setting	Set the ON or OFF point of the switch output	ISE80: 0.500 MPa ZSE80: -50.5 kPa ZSE80F: 50.0 kPa ISE80H: 1.000 MPa
Hysteresis	Set the hysteresis to prevent chattering.	ISE80: 0.050 MPa ZSE80: 5.1 kPa ZSE80F: 5.0 kPa ISE80H: 0.100 MPa
Display colour	Select the display colour.	ON: Green OFF: Red

- [F 2] Setting of OUT2 is the same setting as [F 1] OUT1. The display colour is linked to OUT1 and cannot be set for OUT2.

- Other parameter settings

Item	Default setting
[F 3] Response time	2.5 ms
[F 4] Analogue output / Auto-shift input	Analogue output
[F 5] Display resolution (not set ISE80H)	1000-split
[F 7] Fine adjustment of display value	0%
[F 8] Auto-preset function	Manual
[F 9] Power saving mode	OFF
[F10] Security code	OFF
[F98] Setting of all functions	OFF
[F99] Reset to the default setting	OFF

8 Other Settings

Peak/bottom value display

The maximum (minimum) pressure when the power is supplied is detected and updated.

Zero clear function

The displayed value can be adjusted to zero when the measured pressure is within 10% of the span between atmospheric pressure and upper limit of rated pressure range, from the default value of pressure.

Key-lock function

The key-lock function is used to prevent errors occurring due to unintentional changes of the set values.

For further details refer to the operation manual on the SMC website (URL: <https://www.smcworld.com>).







9 How to Order

Refer to the operation manual on the SMC website (URL: <https://www.smcworld.com>) for How to order information.

10 Outline Dimensions

Refer to the operation manual or catalogue on the SMC website (URL: <https://www.smcworld.com>) for Outline Dimensions.

11 Error Indication

Error Name	Error Display	Error Type	Troubleshooting Method
Over current Error		The switch output load current is more than 80 mA.	Turn the power off and remove the cause of the over current. Then turn the power on.
Residual Pressure Error		During zero clear operation, pressure above $\pm 10\%$ of the span between atmospheric pressure and upper limit of rated pressure has been applied. After 1 second, the mode will return to measurement mode. The zero clear range can vary ± 1 digit with individual product differences.	Perform zero clear operation again after restoring the applied pressure to an atmospheric pressure condition.
Pressurizing Error		Pressure has exceeded the upper limit of the set pressure range.	Adjust the applied pressure to a level within the set pressure range.
		Pressure has exceeded the lower limit of the set pressure range.	
Auto-shift error		The measured pressure at auto-shift input exceeds the set pressure range. *: After 1 s, measurement mode returns automatically.	Auto-shift input signal is invalid. Check the connected equipment and correct the signal.
System Error		Displayed in the case of an internal data error.	Turn the power off and turn it on again. If resetting fails, an investigation by SMC Corporation will be required.

If the error cannot be reset after the above measures are taken, contact SMC.

12 Maintenance**12.1 General Maintenance****Caution**

- Not following proper maintenance procedures could cause the product to malfunction and lead to equipment damage.
- If handled improperly, compressed air can be dangerous.
- Maintenance of pneumatic systems should be performed only by qualified personnel.
- Before performing maintenance, turn off the power supply and be sure to cut off the supply pressure. Confirm that the air is released to atmosphere.
- After installation and maintenance, apply operating pressure and power to the equipment and perform appropriate functional and leakage tests to make sure the equipment is installed correctly.
- If any electrical connections are disturbed during maintenance, ensure they are reconnected correctly and safety checks are carried out as required to ensure continued compliance with applicable national regulations.
- Do not make any modification to the product.
- Do not disassemble the product, unless required by installation or maintenance instructions.

How to reset the product after a power cut or forcible de-energizing

The setting of the product will be retained as it was before a power cut or de-energizing.

The output condition is also basically recovered to that before a power cut or de-energizing but may change depending on the operating environment.

Therefore, check the safety of the whole installation before operating the product.

If the installation is using accurate control, wait until the product has warmed up (approximately 10 to 15 minutes).

13 Limitations of Use**13.1 Limited warranty and Disclaimer/Compliance Requirements**

Refer to Handling Precautions for SMC Products.

Caution

- **SMC products are not intended for use as instruments for legal metrology.**
Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country.
Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

14 Product Disposal

This product shall not be disposed of as municipal waste. Check your local regulations and guidelines to dispose of this product correctly, in order to reduce the impact on human health and the environment.

15 Contacts

Refer to www.smcworld.com or www.smc.eu for your local distributor / importer.

SMC Corporation

URL: <https://www.smcworld.com> (Global) <https://www.smc.eu> (Europe)
SMC Corporation, 4-14-1, Sotokanda, Chiyoda-ku, Tokyo 101-0021, Japan
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